

# POWERFLEX®

PART NUMBER

**PFF25-321**

DESCRIPTION

**REAR LOWER ARM INNER REAR BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 4 x Polyurethane Bushes
- 2 x Stainless Steel Sleeves
- 1 x PTFE/Silicone Grease
- 2 x Steel Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original rubber bush from the control arm including the outer shell.
2. Clean any dirt and corrosion from the bore in the arm. Using a file, remove any sharp edges from around the bore of the arm creating a small chamfer.
3. Press the outer shell into the arm as shown in Fig 1. This can be in either direction as the bush is centred in the arm either way.
4. Press the two top-hat style bushes into the outer shell from either side.
5. Apply some of the supplied grease to the bore and end faces of each bush.
6. Insert the stainless steel sleeve into the bore of the bush.
7. Refit the control arm to the vehicle and tension all hardware to the manufacturer's recommended torque settings.

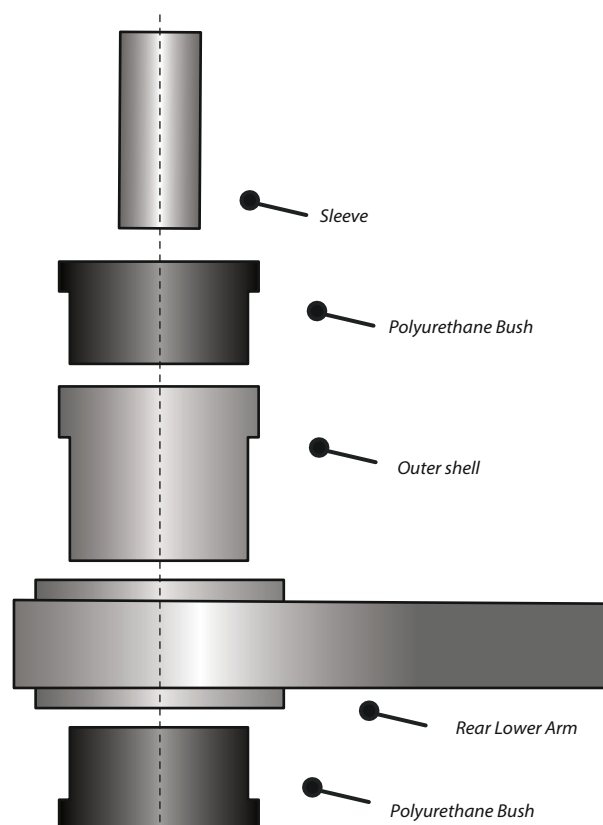


Figure 1